

(DI) **⚠ CADMIUM PLATE PER QQ-P-416 TYPE II CLASS 2.**

**3) TOP OF -5 PIN TO BE FLUSH WITH TOP OF
-3 BARREL WITHIN .002**

2. MARK PER BPS FW 4050.

1. BREAK EDGES .015R OR .015 \times 45° CHAMFER EXCEPT AS NOTED.

NOTES:

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T101506

D

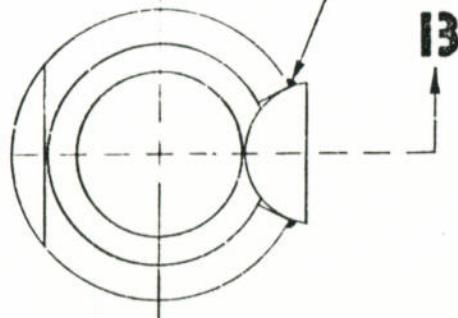
SECTION 13-13

ITEM NO.		DESCRIPTION	STOCK SIZE	MATERIAL	MATERIAL SPEC	QUANTITY	UNIT	MANUFACTURER	REMARKS
1	T101506-5	PIN	1 1/8" DIA X 1.25	4130 STL	COML	1	PC		
1	T101506-3	BARREL	2 1/2" DIA X 3.5	4130 STL	COML	1	PC		

ITEM OF MATERIAL OR PARTS LIST		EWA 206 CH-4.5		W.D. 2501	
206-040-006 COH-58A 206-040-006 206B-1(AUST.) 206-040-006 206B-1 206-040-006 206-B 206-040-006 TH-57A 206-040-006 OH-58A 206-040-006 206A-1 206-040-006 206 A		L. WOOD 6-23-66		BELL HELICOPTER COMPANY A DIVISION OF THE NEW YORK AIRPORT CORPORATION A SUBSIDIARY OF THE BELL SYSTEM POST OFFICE BOX 1240 FORT WORTH 1, TEXAS	
ITEM NO.	DESCRIPTION	QUANTITY	MANUFACTURER	ITEM NO.	DESCRIPTION
204-947-002	MIL-H-6875	1	H. MARTIN 8-29-66 R. WALKER 1-24-67	1	SLEEVE - PLANETARY SHAFT
206-040-006	ANGLE	1	204-947-002 L. J. Carlson 9/2/66 C. E. More 1/7/67	206-040-006	CODE IDENT. NO. 97499 D
206-040-006	MAILED SURFACE	125	204-947-002 L. J. Harper 9/23/66	206-040-006	ITEM NO. T101506
206-040-006	EXCEPT AS NOTED REF MIL STD 101		204-947-002 B. J. May 9-9-66	206-040-006	SCALE 1/1
206-040-006	APPLICATION		204-947-002	206-040-006	SHEET 1 OF 1

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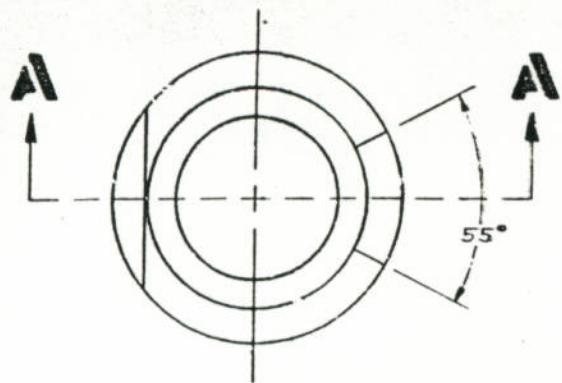
WELD - TYP - BOTH SIDES



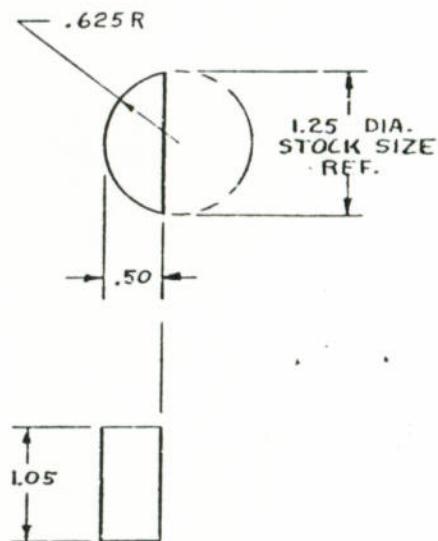
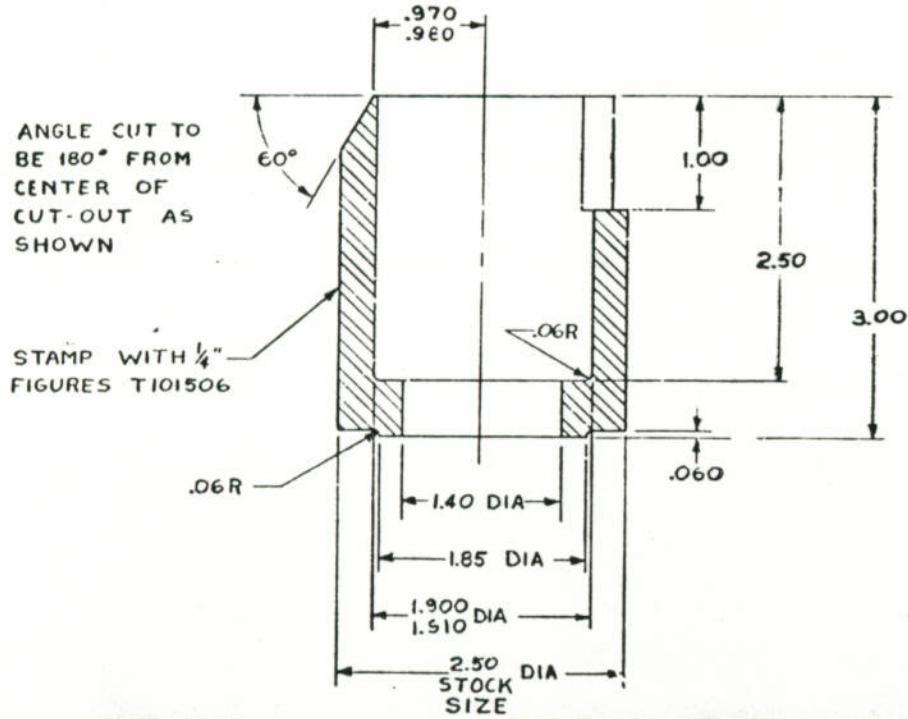
T101506 SLEEVE

REVISIONS		
REV	DESCRIPTION	DATE APPROVED
A	CHG. FROM TEST TO PROD. DWG. REF. TEST E.O. 206 CA 370 (V)	12-14-66 L. WOOD
B	ADDED PROPRIETARY DECAL AND N/A REQUIREMENTS	2-20-70 J. YOUNG
C	INC.(1) E.O. 206GA-1534 ADDED N/A REQS FOR 206B, 206B-1, 206B-1(AUST.), COH-58A 03-24-73 SHIFFLETT	
D	SEE E.O.(1) 206CIA 224 AND ADDED SUPERSEDED + SOURCE DECALS	7-25-80 RAMIREZ

TOOL USAGE BLOCK							
COLUMN	V2	V3	V4	V5	V6	V7	V8
PARA	REMARKS	TOOL NO.	OPER	P/N & NAME	OPER	P/N & NAME	ON ASSY NO.
1	206 SERIES	T101506	INSTALL REMOVE	206-040-043 SHAFT	INTO FROM	206-040-035 BEARING	206-040-006



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DETAIL OF
-5 PIN